Pumadur PAS

Product Description:

Pumadur PAS Coloured is a fast-curing, two-component, solvent free, polyaspartic floor coating for concrete surfaces. **Pumadur PAS Coloured** provides a UV-resistant, tough, hard wearing coating system and can be used to produce decorative flake systems in conjunction with **Pumadur PAS Clear.**

Pumadur PAS Coloured is very fast curing to allow a quick return to service.

Appearance:

Coloured, gloss finish.

Typical Uses:

Decorative applications, warehouses, laboratories and food preparation areas.

Features & Benefits:

Fast cure: ultra-quick return to service. 100% solids: VOC free. Excellent UV resistance. Low viscosity. Easy to clean, gloss finish. Extremely durable & impermeable.

Thickness:

200.0 to 250.0 microns per coat.

Coverage:

As a guide, an application rate of 3.0 to 5.0 m^2 per kg will produce a film thickness of 200.0 to 250.0 microns.

Do not apply at thicknesses greater than 250.0 microns as these films will take a significant amount of time to through cure.

Health & Safety:

Refer to product Safety Data Sheet before use.

Technical Advice:

For further information on this or any other Resdev product, please contact our office.

Surface Preparation:

The surface to be coated must be clean, dry and free from oil, grease, dust and loose material or any other contamination that may impair adhesion or wetting out.

Pumadur PAS Coloured may be applied between 5 °C and 30 °C. However, for best results, substrate and air temperature should be in the range 15 °C to 25 °C otherwise workability and cure rate may be impaired. Localised heating or cooling equipment may be required outside this range to achieve ideal temperature conditions. To reduce the risk of "blooming" or poor inter-coat adhesion caused by condensation, the climate above the uncured floor and the substrate should be maintained at least 3 °C above the dew point during application and curing.

Mixing & Application:

Materials should be conditioned at 15 °C to 25 °C for 24 hours prior to use. Pre-mix the resin component as there will be slight settlement in the bottom of the container. Add the hardener component to the resin component and mix using a low speed electric mixer (300 - 500 rpm) fitted with a suitably sized Jiffy -style paddle for at least 3 minutes until homogeneous.

Keep the mixing head fully submerged to avoid air entrainment. Use a straight edged spatula to scrape the sides and bottom of the mixing vessel several times as unmixed material will result in uncured patches in the final finish. Do not add solvent/ thinners to the product. Mixed material must be used immediately.

Squeegee and then back-roll to provide a uniform film of 200.0 to 250.0 microns and avoid pooling. Use a cross-rolling technique to ensure even coverage. If required, repeat the procedure for a second coat. Edges and difficult to reach areas may be applied by brush. Plan the work area to maintain a wet edge and work within the working time of the material. Due to the rapid cure, roller sleeves should be changed regularly.



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Limitations:

Do not proceed with application if atmospheric relative humidity is, or is anticipated to be >85% or if the surface or atmospheric temperature is <3 $^{\circ}$ C above the dew point. Application should not commence when the substrate temperature or the ambient temperature is, or is anticipated to be <5 $^{\circ}$ C during the application or within the curing period.

Pumadur^{*}

EU Directive 2004/42/EC:

Complies with category j type SB (< 500 g/l).

Available Colours:

Please see price list for available colours.

| PRODUCT INFORMATION | | | | | |
|---------------------|--|-----------------------------------|---------|--|--|
| Chemical Type | Fast curing colour | Fast curing coloured polyaspartic | | | |
| Packaging | Unit Size: | 2.50kg: | 5.00kg: | | |
| | Resin: | 1.69kg | 3.38kg | | |
| | Hardener: | 0.81kg | 1.62kg | | |
| Shelf life | Resin & Hardener | Resin & Hardener: 12 Months | | | |
| Storage conditions | Pumadur PAS Coloured must be stored off the ground in original packaging, unopened and undamaged. The ambient conditions must be dry and between 10°C and 30°C with no direct sunlight. Protect from frost. | | | | |

| APPLICATION INFORMATION | | | | |
|-------------------------------------|---|--|--|--|
| Mixing Ratio | MIX FULL UNITS | | | |
| Consumption (m ² per kg) | 3.0 to 5.0 m ² per kg at 200.0 to 250.0 microns. | | | |
| Environmental Conditions | Air Temp Relative air humidity Dew Point | +15°C to 25°C <85% >3°C above | | |
| Substrate Temperature | | +15°C to 25°C | | |
| Substrate Moisture Content | Substrate relative humidity (RH): <75% Concrete must have a tensile strength: >1.5 N/mm ² | | | |
| Pot life (approx.) | +10°C +20°C +30°C | 25 minutes 15 minutes 10 minutes | | |
| Curing Schedule 20°C | Over Coating Time Light Pedestrian Traffic Light Wheeled Traffic Full Chemical Resistand | Above 24 hours | | |



Pumadur PAS



| SERVICE CONDITIONS | | | | |
|----------------------|---|--|--|--|
| Cleaning: | Tools and equipment should be cleaned whilst the resin is still wet using Pumasolve . | | | |
| General Maintenance: | Pumadur PAS Coloured can be easily cleaned using industry standard cleaning chemi- cals and techniques designed for synthetic resin flooring. Test cleaning agents prior to use. | | | |

| TECHNICAL INFORMATION * | | | |
|-------------------------------|------------------|------------------------|--|
| Adhesive strength to concrete | BS EN 13892-8 | >3.0 N/mm ² | |
| FeRFA Floor Type | BS 8204-6 | Туре 3 | |
| Impact Resistance | BS EN ISO 6272-1 | 4.0 Nm | |
| Abrasion Resistance | BS EN 13892-4 | AR 0.5 | |

*The typical physical properties given above are derived from testing in a controlled laboratory environment. In the field results may vary due to site conditions.

APPROVALS & STANDARDS

Synthetic Resin Screed material according to EN 13813:2002

Note: The information contained in this document, and all further technical advice is given based on our present knowledge and experience. However it implies no liability or legal responsibility on our part. In particular, no warranty or guarantee of product performance in the legal sense is intended or implied as the conditions of use and the competence of any labour involved in the application is beyond our control. Properties listed are for guidance purposed only. We reserve the right to make any changes according to technological progress or further developments.

| Resdev Limited, Pumaflor House, Ainleys Industrial Estate Elland, West Yorkshire, HX5 9JP, England | | | |
|---|----|------------|--|
| CE | 13 | DOP RV0086 | |
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EN 13813 SR-B2,0-AR0,5-IR4

Synthetic resin screed material for use internally in buildings not subject to reaction to fire regulations

| Reaction to fire: | E _n (1) | Impact resistance: | IR4 |
|----------------------|--------------------|----------------------|-----|
| Release of corrosive | | Sound insulation: | NPD |
| substances : | SR | Sound absorption: | NPD |
| Water permeability: | NPD | Thermal resistance: | NPD |
| Wear resistance: | AR0,5 | Chemical resistance: | NPD |
| Bond strength: | B2,0 | | |
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